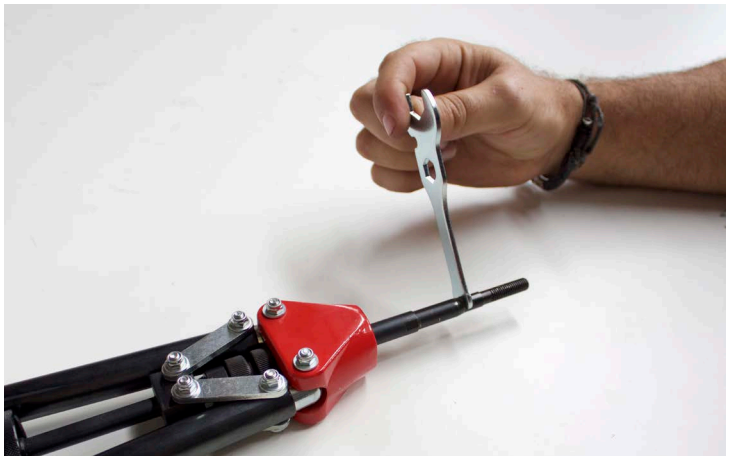
How to use **Nutsert tool**

1

Remove nutsert tool from box and select appropriate mandrel

Kit includes: M5, M6, M8 and M10

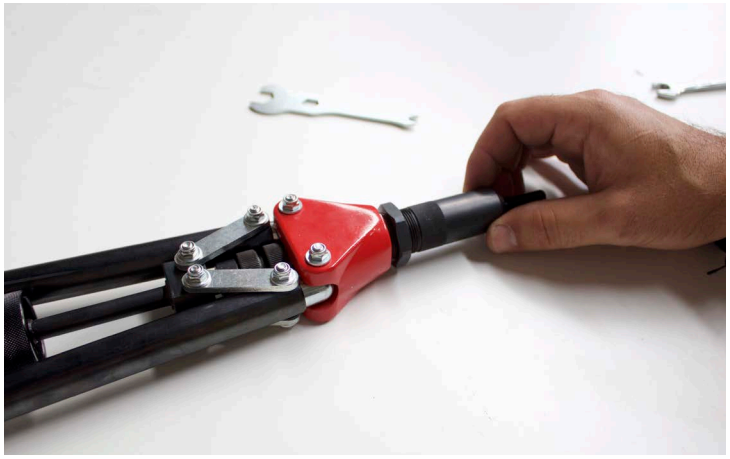


2

Remove nose and lock nut

Select correct thread size

Screw into position and tighten



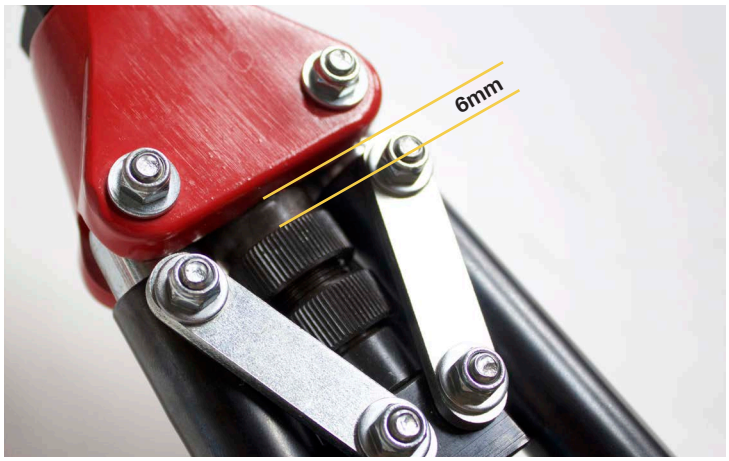
3

Replace nose and lock nut

4

Attach correct size mandrel nose

How to use **Nutsert tool**



5

Adjust stroke to 6mm space to suit a 1.5mm wall thickness
(measure with arms in closed position)

ROUND

Wall	Stroke
1.5mm	6mm
2mm	5.75mm
3mm	5.25mm

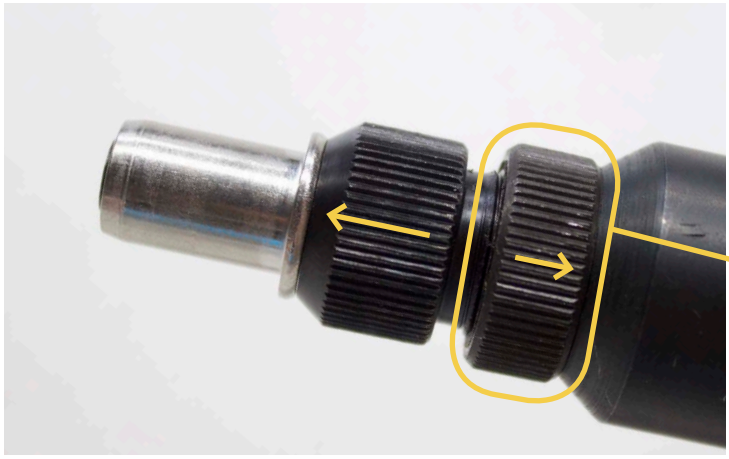
SQUARE

Wall	Stroke
1.5mm	6.25mm
2mm	6mm
3mm	5.75mm
4mm	5.25mm

Test nutsert suggested before fitting to post

6

Screw on nutsert until thread is flush with the end of nutsert



7

Open handles

Screw mandrel nose out until it is tight against nutsert

Tighten locking nut

8

Squeeze handles together to compress nutsert

Photos on left show what compressed nutsert should look like